# HexGen HEX500-350HL

## Hexapod Six-DOF Positioning System

Six degree-of-freedom positioning with linear travels to 110 mm and angular travels to 40°

Precision design with quaranteed positioning accuracy specifications

Minimum incremental motion to 20 nm in XYZ and 0.2  $\mu$ rad in  $\theta x \theta y \theta z$ 

Flexible configurations and customization

Vacuum preparation available upon request

Powerful controls and software with visualization of work and tool coordinate systems

Aerotech's HexGen® hexapods represent the nextgeneration in six degree-of-freedom (DOF) positioning performance. The HEX500-350HL is a high-load, ultraprecision hexapod ideal for applications in x-ray diffraction, sensor testing, and high-force device manipulation.

Many trade-offs exist in the design and specification of a motion system. With its high-load capacity, large travels, high speeds, and sub-micrometer precision, the HEX500-350HL does not force you to compromise on application specifications.

#### **Superior Structural Design**

The HEX500-350HL is actuated with six high-accuracy struts that are built with precision preloaded bearings, ball screws, and drive components. Unlike competitive hexapods driven by DC brushed servomotors, the HEX500-350HL is driven by AC brushless, slotless servomotors that maximize device lifetime and performance. The servomotors are directly coupled to the actuator ball-screw enabling increased drive stiffness, higher positioning accuracy, and better minimum incremental motion (20 nm in XYZ and 0.2  $\mu$ rad for  $\theta x \theta y \theta z$ ) when compared to competitive designs that use belts, gearheads, or compliant couplings. The strut pivot-joints are engineered to provide low friction and high stiffness enhancing the overall hexapod performance.



The HexGen HEX500-350HL is ideal for high-load, ultra-precise positioning.

#### **Design Flexibility**

The HEX500-350HL is designed with flexibility and customization in mind. The platform and base can be easily modified with user-specific features or mounting patterns. For applications that require different travels or a unique performance parameter, the kinematic and/or structural layout of the design can be customized with that criteria in mind.

The HEX500-350HL is available with an absolute encoder option for applications that demand no movement on startup or power loss. The base and platform have a 150 mm diameter clear aperture to allow for workpiece access from the bottom. The base is designed with mounting holes to adapt directly to English or metric optical tables. The hexapod can also be vacuum prepared for demanding applications in synchrotron sample or optics adjustment, semiconductor manufacturing and inspection, or satellite sensor testing.

#### **Powerful Controls and Software**

Driving the HEX500-350HL is Aerotech's awardwinning A3200 motion control software. Built on years of experience in difficult kinematics applications, the A3200 controller allows simple programming and control of the hexapod in multiple user-defined coordinate systems with an intuitive interface and real-time motion visualization. Aerotech's free HexGen™ sizing software provides the ability to easily simulate the available travel and workspace of the hexapod.

### **HEX500-350HL SPECIFICATIONS**

Mechanical Specifications			HEX500-350HL					
Axis			Х	Υ	Z	Α (θx)	В (θу)	C (θz)
Travel <sup>(1)</sup>		100 mm	110 mm	54 mm	22 deg	22 deg	40 deg	
Axis Positioning Accuracy <sup>(2,3)</sup>	Over Full Travel	Standard	±4 μm	±4 μm	±3 μm	±50 µrad (±10.3 arc-sec)	±50 µrad (±10.3 arc-sec)	±25 µrad (±5.2 arc-sec)
		ULTRA	±1 μm	±1 μm	±0.75 μm	±10 µrad (±2.1 arc-sec)	±10 µrad (±2.1 arc-sec)	±5 µrad (±1.0 arc-sec)
	Over any 20 mm (X, Y, Z) or 5 deg (A, B, C)	Standard	±1.25 μm	±1.25 μm	±1.25 μm	±12.5 µrad (±2.6 arc-sec)	±12.5 µrad (±2.6 arc-sec)	±7.5 µrad (±1.5 arc-sec)
		ULTRA	±0.75 μm	±0.75 μm	±0.5 μm	±5 µrad (±1.0 arc-sec)	±5 µrad (±1.0 arc-sec)	±2.5 µrad (±0.5 arc-sec)
Resolution (Minimum Incremental Motion)		20 nm	20 nm	20 nm	0.2 µrad (0.04 arc sec)	0.2 µrad (0.04 arc sec)	0.2 µrad (0.04 arc sec)	
Bidirectional Repeatability, pk-pk <sup>(3)</sup>		±0.6 µm	±0.6 μm	±0.35 μm	±1 µrad (±0.2 arc sec)	±1 µrad (±0.2 arc sec)	±1 µrad (±0.2 arc sec)	
Unidirectional Repeatability, pk-pk		±0.25 μm	±0.25 μm	±0.15 μm	±0.5 µrad (±0.1 arc sec)	±0.5 µrad (±0.1 arc sec)	±0.5 µrad (±0.1 arc sec)	
Maximum Speed <sup>(4)</sup>		50 mm/s	50 mm/s	25 mm/s	10 deg/s	10 deg/s	20 deg/s	
Load Capacity, All Positions <sup>(5)</sup> Vertical  Horizontal		200 kg (Push); 120 kg (Pull)						
		35 kg						
Holding Capacity, De-Energized <sup>(6)</sup>		165 kg						
Stage Mass		49 kg						
Material			Anodized Aluminum Platform and Base; Steel Used in Joints and Inside Struts					
Intes:	•							

- Notes:

  1. Travels are mutually-exclusive. Consult our HexGen workspace simulator for detailed workspace sizing.

  2. Measured with single-axis moves at a height of 50 mm above the moving platform. Results can be payload and workpoint dependent.

  3. X, Y, Z performance certified as standard. X, Y, Z, A, B, C performance certified with ULTRA.

  4. Requires the selection of an appropriate amplifier with sufficient voltage and current.

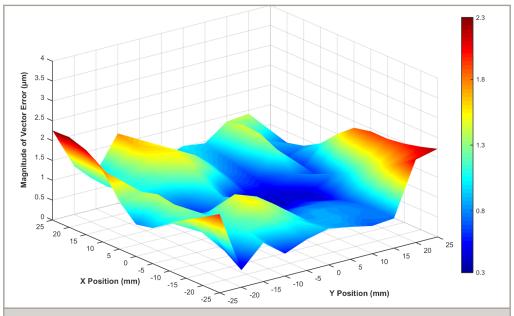
  5. Centered loading consult load curves.

  6. Horizontal base plate, centered loading consult load curves.

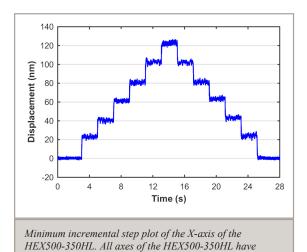
Electrical Specifications	
Drive System	Precision Ball Screw, Brushless Servomotor
Feedback	Noncontact Encoder – Incremental and Absolute Options
Maximum Bus Voltage	80 VDC
Limit Switches	5 V, Normally-Closed (Located on Each Strut)

Recommended Controller		
Multi-Axis	Standard	HEX RC
	Optional	Npaq, Ndrive CP, Ndrive HLe

#### **HEX500-350HL SPECIFICATIONS**

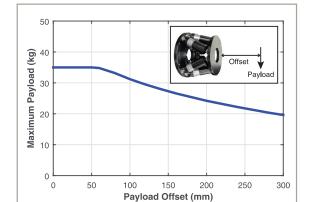


 $HEX500-350 HL\ three-dimensional\ vector\ accuracy\ error\ measured\ when\ commanded\ to\ move\ in\ the\ XY\ plane\ at$ a Z position of 0 mm. The measurement was taken with three interferometers (X, Y, and Z directions) targeting a three-sided optic. The results show the outstanding three-dimensional accuracy capability of the HEX500-350HL.

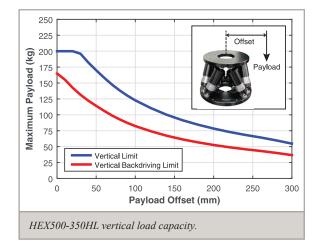


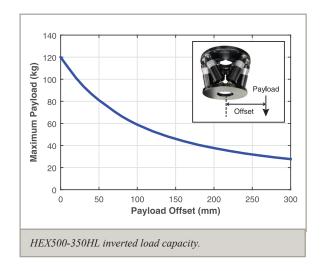
industry-leading resolutions enabling higher-resolution

processes.

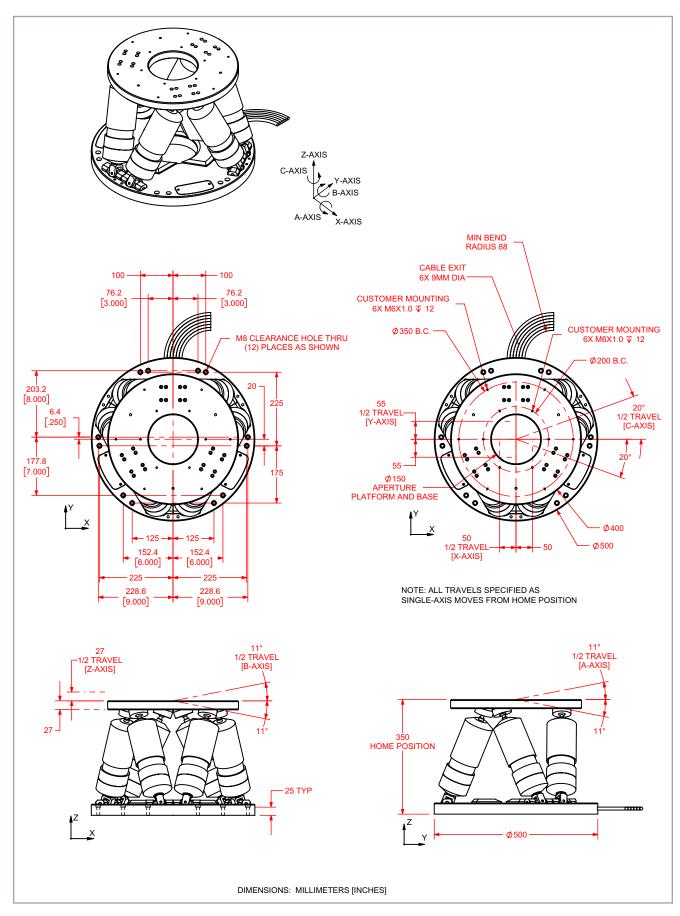


HEX500-350HL horizontal load capacity.





#### **HEX500-350HL DIMENSIONS**



### **HEX500-350HL ORDERING INFORMATION**

#### Feedback (Required)

-E2 -E3	Absolute encoders Incremental encoders
Performance Grade (Required)	

-PL3	Base performance
-PL4	Ultra high-accuracy performance, ULTRA

### Integration (Required)

Aerotech offers both standard and custom integration services to help you get your system fully operational as quickly as possible. The following standard integration options are available for this system. Please consult Aerotech if you are unsure what level of integration is required, or if you desire custom integration support with your system.

-TAS	Integration - Test as system  Testing, integration, and documentation of a group of components as a complete system that will be used together (ex: drive, controller, and stage). This includes parameter file generation, system tuning, and documentation of the system configuration.
-TAC	Integration - Test as components  Testing and integration of individual items as discrete components that ship together. This is typically used for spare parts, replacement parts, or items that will not be used together. These components may or may not be part of a larger system.