# EC0225SL Series

# Mechanical Bearing, Ball-Screw Stage

High-performance in a cost-effective, economic package

**Rugged mechanical design** 

Available with servomotor or stepping motor

Nine models with travels from 100 mm to 800 mm

Vacuum and cleanroom versions available



The ECO225SL is part of the ECO linear stage family, building upon Aerotech's long tradition of producing low total cost of ownership motion designs. Excellent positioning specifications, high stiffness, and load capacity combined with economic pricing make the ECO225SL stage ideal for medium-performance production applications requiring higher load capability in a ball-screw stage.

#### **Quality Mechanical Construction**

A long-life recirculating linear guide bearing system and quality construction make the ECO225SL an attractive solution for applications where up-time is critical. Unlike low-cost competitive motion stages, the ECO225SL can be integrated into complex machines with the assurance it will perform at a high level and outlast other machine components.

#### **Stepper Motor Option**

For cost-sensitive applications, the ECO225SL series includes several NEMA 34 stepper motor options. With the ability to run on standard wall voltages, the ECO225SL provides plug-and-play capability with a minimal amount of supporting electrical equipment.

#### **Design and Integration Flexibility**

The ECO225SL is designed with many standard features and options that make the design adaptable to specific applications. It is available in nine different models with travels ranging from 100 mm to 800 mm and speeds up to 300 mm/s. The base mounting holes are accessible from the outside of the stage for easy mounting. Standard mounting holes for both English and metric optical tables are present in all travels. Each stage also mounts to another ECO225SL for easy integration of multi-axis systems.

Optional tabletops are available with either English or metric mounting patterns. A third tabletop option features hole patterns to allow the direct attachment of several types of Aerotech rotary stages.

Aerotech BM or BMS series brushless servomotors are available with a variety of encoder options providing net resolutions ranging from 0.5  $\mu$ m down to sub-nm. A holding brake can be added to the motor for vertical applications. A motor fold-back kit is available for space-constrained applications to reduce the overall stage length.

The ECO225SL stage series offers many options to fit the exact requirements of numerous applications. Its flexible, cost-effective design easily makes it one of the best value linear ball-screw stage series available today.

#### **EC0225SL Series SPECIFICATIONS**

| Mechanical<br>Specifications               |                      | ECO225SL  |                             |                              |                              |                              |                              |                              |                                |                               |
|--|----------------------|---|-----------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|--------------------------------|-------------------------------|
| Travel                                     |                      | 100   | 150                         | 200                          | 250                          | 300                          | 400                          | 500                          | 600                            | 800                           |
| Accuracy <sup>(1)</sup>                    | Standard             | ±23 μm  | ±27 μm                      | ±30 μm                       | ±34 µm                       | ±38 µm                       | ±43 µm                       | ±45 µm                       | ±48 μm                         | ±51 μm                        |
|  | Calibrated           | ±5 μm   | ±5 μm                       | ±5 μm                        | ±5.5 μm                      | ±5.5 μm                      | ±5.5 μm                      | ±6 μm                        | ±7 μm                          | ±7 μm                         |
| Resolution (Min. Incremental Motion)       |                      | 0.2 μm <sub>(2)</sub> , 0.75 μm <sub>(3)</sub>                          |                             |                              |                              |                              |                              |                              |                                |                               |
| Bidirectional Repeatability <sup>(1)</sup> |                      | ±4 μm   | ±4 μm                       | ±4.5 μm                      | ±4.5 μm                      | ±4.5 μm                      | ±5 μm                        | ±5 μm                        | ±5 μm                          | ±5 μm                         |
| Straightness <sup>(1)</sup>                |                      | ±2.5 μm   | ±3 μm                       | ±3 μm                        | ±3.5 µm                      | ±4 μm                        | ±5 μm                        | ±6 μm                        | ±7 μm                          | ±9.5 μm                       |
| Flatness <sup>(1)</sup>                    |                      | ±2.5 μm   | ±3 μm                       | ±3 μm                        | ±3.5 μm                      | ±4 μm                        | ±5 μm                        | ±6 μm                        | ±7 μm                          | ±9.5 μm                       |
| Pitch                                      |                      | 40 µrad<br>(8.3<br>arc sec)   | 40 µrad<br>(8.3<br>arc sec) | 50 µrad<br>(10.3<br>arc sec) | 55 μrad<br>(11.3<br>arc sec) | 60 µrad<br>(12.4<br>arc sec) | 70 µrad<br>(14.4<br>arc sec) | 85 μrad<br>(17.5<br>arc sec) | 100 µrad<br>(20.6<br>arc sec)  | 110 µrad<br>(23.7<br>arc sec) |
| Roll                                       |                      | 40 μrad<br>(8.3<br>arc sec)   | 40 µrad<br>(8.3<br>arc sec) | 50 µrad<br>(10.3<br>arc sec) | 55 µrad<br>(11.3<br>arc sec) | 60 µrad<br>(12.4<br>arc sec) | 70 µrad<br>(14.4<br>arc sec) | 85 μrad<br>(17.5<br>arc sec) | 100 µrad<br>(20.6<br>arc sec)  | 110 µrad<br>(23.7<br>arc sec) |
| Yaw  |                      | 40 μrad<br>(8.3<br>arc sec)   | 40 µrad<br>(8.3<br>arc sec) | 50 µrad<br>(10.3<br>arc sec) | 55 µrad<br>(11.3<br>arc sec) | 60 µrad<br>(12.4<br>arc sec) | 70 µrad<br>(14.4<br>arc sec) | 85 μrad<br>(17.5<br>arc sec) | 100 µrad<br>(20.6<br>arc sec)) | 110 µrad<br>(23.7<br>arc sec) |
| Maximum Speed <sup>(4)</sup>               |                      | 220 mm/s  |                             |                              |                              |                              |                              |                              |                                |                               |
| Maximum Acceler                            | ation <sup>(4)</sup> | Function of motor, amplifier selection, payload, and maximum axial load |                             |                              |                              |                              |                              |                              |                                |                               |
|  | Horizontal           | 100 kg  |                             |                              |                              |                              |                              |                              |                                |                               |
| Load<br>Capacity                           | Vertical (Axial)     | 60 kg   |                             |                              |                              |                              |                              |                              |                                |                               |
|  | Side                 | 100 kg  |                             |                              |                              |                              |                              |                              |                                |                               |
| Moving Mass (w/tabletop)                   |                      | 7.4 kg  |                             |                              |                              |                              |                              |                              |                                |                               |
| Stage Mass (no motor)                      |                      | 18.5 kg   | 19.7 kg                     | 20.9 kg                      | 22.0 kg                      | 23.2 kg                      | 25.5 kg                      | 27.8 kg                      | 30.1 kg                        | 34.8 kg                       |
| Material                                   |                      | Anodized Aluminum   |                             |                              |                              |                              |                              |                              |                                |                               |
| MTBF (Mean Time Between Failure)           |                      | 20,000 Hours  |                             |                              |                              |                              |                              |                              |                                |                               |

 Notes:

 1. Certified with -PL1 option.

 2. Achieved with Aerotech rotary motor with amplified sine encoder.

 3. Achieved with Aerotech rotary motor with 2500 cnts/rev digital encoder.

 4. Requires the selection of an appropriate amplifier with sufficient voltage and current.

 5. Axis-orientation for on-axis loading is listed.

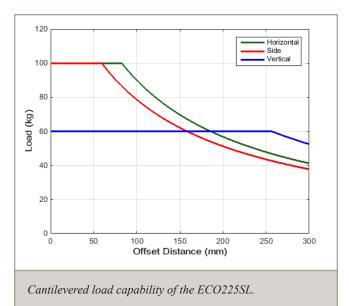
 6. Specifications are for single-axis systems measured 25 mm above the tabletop. Performance of multi-axis systems is payload and workpoint dependent. Contact factory for multi-axis applications

applications.
 Specifications listed are non-foldback kit options. Contact factory for specifications when a foldback kit (-FBx) is used.

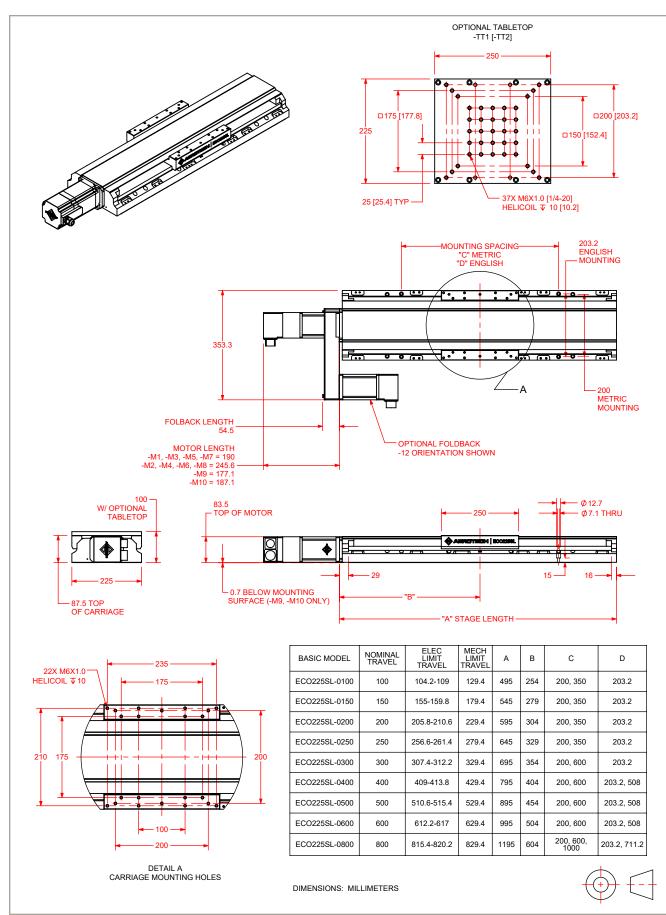
| Electrical Specifications |   |
|---------------------------|---|
| Drive System              | Brushless Rotary Servomotor or Stepper Motor                |
| Feedback                  | Incremental - 1000 lines/rev (-AS) and 2500 lines/rev (TTL) |
| Maximum Bus Voltage       | 340 VDC   |
| Limit Switches            | 5 V, Normally-Closed  |

| Recommended Controller |  |                                       |
|------------------------|--|---------------------------------------|
|                        | A3200 Ndrive HLe/Ndrive CP/Ndrive HPe/Npaq |                                       |
| Multi-Axis             | Ensemble                                   | Ensemble HLe/Ensemble CP/Ensemble HPe |
| Single Axis            | Soloist                                    | Soloist CP/Soloist HPe                |

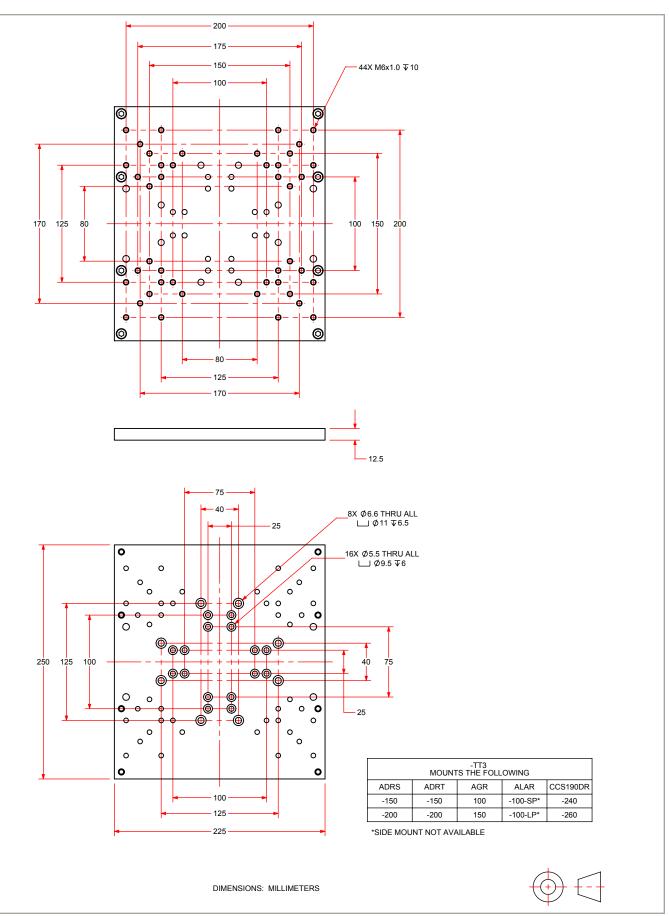
# EC0225SL Series SPECIFICATIONS



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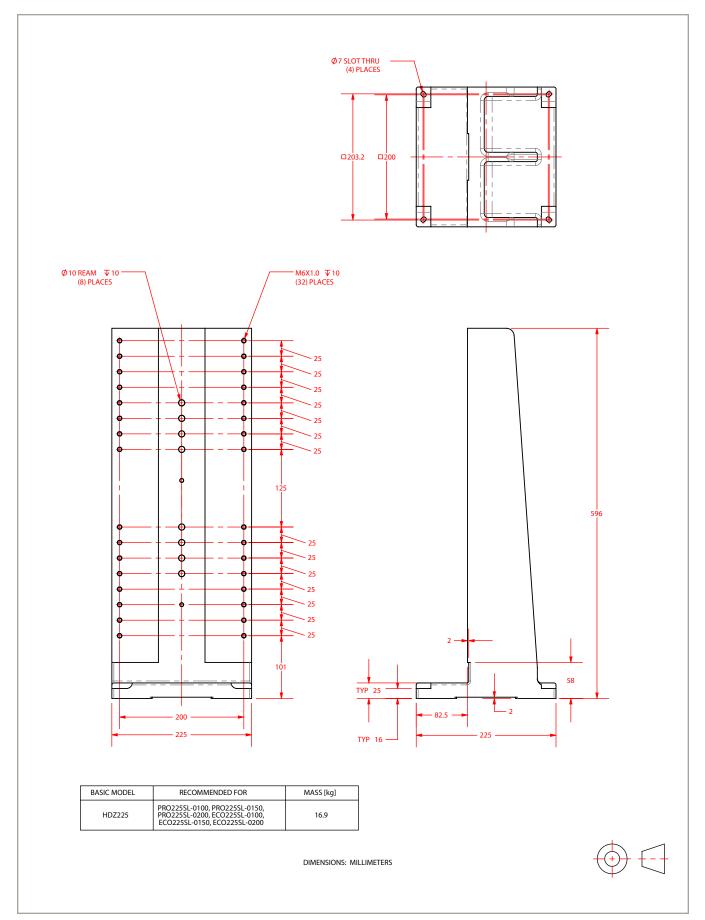


### EC0225SL Series Accessory Tabletop DIMENSIONS



Linear Stages EC0225SL Series

### **EC0225SL Series Bracket DIMENSIONS**



# EC0225SL Series ORDERING INFORMATION

# EC0225SL Series Linear, Ball-Screw Stage

#### Travel (Required)

| Travel (Required)   |   |  |  |  |
|---|---|--|--|--|
| -100  | 100 mm travel stage   |  |  |  |
| -150  | 150 mm travel stage   |  |  |  |
| -200  | 200 mm travel stage   |  |  |  |
| -250  | 250 mm travel stage   |  |  |  |
| -300  | 300 mm travel stage   |  |  |  |
| -400  | 400 mm travel stage   |  |  |  |
| -500  | 500 mm travel stage   |  |  |  |
| -600  | 600 mm travel stage   |  |  |  |
| -800  | 800 mm travel stage   |  |  |  |
| Tabletop (Optional)   |   |  |  |  |
| -TT1  | Tabletop with metric dimension mounting                         |  |  |  |
| -TT2  | Tabletop with English dimension mounting                        |  |  |  |
| -TT3  | Accessory tabletop with mounting for select rotary stages       |  |  |  |
| Motor (Optional)  |   |  |  |  |
| -M1   | BMS280 brushless servomotor and 2500-line TTL encoder           |  |  |  |
| -M1<br>-M2  | BMS280 brushless servomotor, 2500-line TTL encoder, and brake   |  |  |  |
| -M3   | BMS280 brushless servomotor and 1000-line 1 Vpp encoder         |  |  |  |
| -M15<br>-M4   | BMS280 brushless servomotor, 1000-line 1 Vpp encoder, and brake |  |  |  |
| -M5   | BM250 brushless servomotor and 2500-line TTL encoder            |  |  |  |
| -M6   | BM250 brushless servomotor, 2500-line TTL encoder, and brake    |  |  |  |
| -M7   | BM250 brushless servomotor and 1000-line 1 Vpp encoder          |  |  |  |
| -M8   | BM250 brushless servomotor, 1000-line 1 Vpp encoder, and brake  |  |  |  |
| -M9   | SM280 high voltage stepper motor                                |  |  |  |
| -M10  | SM280 high voltage stepper motor and brake                      |  |  |  |
| Foldback Kit (Optional)   |   |  |  |  |
| -FB1  | Foldback kit for 0.500 inch diameter shaft NEMA 34 motor        |  |  |  |
| Motor Orientation (Optional)  |   |  |  |  |
| -2  | Bottom cable exit, optional orientation                         |  |  |  |
| -3  | Left-side cable exit, standard orientation                      |  |  |  |
| -4  | Top cable exit, optional orientation                            |  |  |  |
| -5  | Right-side cable exit, optional orientation                     |  |  |  |
| -8  | Right-side foldback, standard orientation                       |  |  |  |
| -12   | Left-side foldback, optional orientation                        |  |  |  |
|   |   |  |  |  |
| Limits (Required)   |   |  |  |  |
| -LI1  | Normally-closed limit switches; 5 VDC with 9-Pin D connector    |  |  |  |
| -LI2  | Normally-open limit switches; 5 VDC with 9-Pin D connector      |  |  |  |
| Coupling (Optional)   |   |  |  |  |
| -CP1  | Coupling for 0.500 inch diameter shaft                          |  |  |  |
| Lifting Hardware (Optional)   |   |  |  |  |
| -LF   | Lifting hardware  |  |  |  |
|   |   |  |  |  |
| Note: Lifting option only available on travels 300 mm and greater. Lifting should never be ordered on the upper-axis of an XY set (only order on lower-axis). |   |  |  |  |
|   |   |  |  |  |

| -PL0 | No metrology performance plots                       |
|------|--|
| -PL1 | Metrology, uncalibrated with performance plots       |
| -PL2 | Metrology, calibrated (HALAR) with performance plots |

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#### EC0225SL Series ORDERING INFORMATION

#### **Integration (Required)**

Aerotech offers both standard and custom integration services to help you get your system fully operational as quickly as possible. The following standard integration options are available for this system. Please consult Aerotech if you are unsure what level of integration is required, or if you desire custom integration support with your system.

| -TAS | Integration - Test as system<br>Testing, integration, and documentation of a group of components as a complete system that will<br>be used together (ex: drive, controller, and stage). This includes parameter file generation, system                |
|------|--|
|      | tuning, and documentation of the system configuration.   |
| -TAC | Integration - Test as components   |
|      | Testing and integration of individual items as discrete components that ship together. This is typically used for spare parts, replacement parts, or items that will not be used together. These components may or may not be part of a larger system. |

#### Accessories (To Be Ordered As Separate Line Item)

| ALIGN-NPA   | Non-precision XY assembly  |
|-------------|--|
| ALIGN-NPAZ  | Non-precision XZ or YZ assembly  |
| ALIGN-PA10  | XY assembly; 10 arc sec orthogonality. Alignment to within 7 microns orthogonality for short travel stages.                          |
| ALIGN-PA10Z | XZ or YZ assembly with L-bracket; 10 arc second orthogonality. Alignment to within 10 microns orthogonality for short travel stages. |
| ALIGN-PA5   | XY assembly; 5 arc sec orthogonality. Alignment to within 3 microns orthogonality for short travel stages.                           |
| ALIGN-PA5Z  | XZ or YZ assembly with L-bracket; 5 arc second orthogonality. Alignment to within 5 microns orthogonality for short travel stages.   |
| HDZ225      | Right angle L-bracket for ECO225SL-100, ECO225SL-150, and ECO225SL-200 only.   |